



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3015-7

Job Sheet 172596



Part No: D3015-7

Job Qty: 50 ea

Part Name: Lock Nut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP: A 01.06.08 New Issue SM IPP rev :B 11.01.06 CHG Supplier p# DD vef:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		3/7/18	0.00	0.00	Purchasing		At 18/04/18
110	Packaging	50 pcs		3/7/18	0.00	0.00	Packaging2		At 18/04/18
120	QC	50 pcs		3/7/18	0.00	0.00	QC6		38 11
130	Packaging	50 pcs		3/7/18	0.00	0.00	Packaging3-1		9-89 9-89
140	QC21-SA	50 Ea		3/7/18	0.00	0.00	QC21		9-89 9-89

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Handwritten notes: Main, PO 039080, DAS 21, 9-89, FEB 21 2018, FEB 27 2018, FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FLMN021-005-000	Locknut	50 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	FLMN021-005-000	50	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 9:02 AM dart.lavoie.chantal



Lock Nut

PART NO: D3015-7

Serial No/Batch: S045362

Revision:

Operation: Packaging

Change No:

Mfg Date: 02/26/18

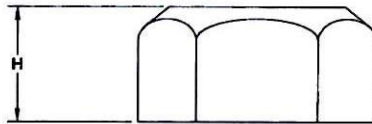
Job No: 172596

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 172596 *mef*

FEB 20 2018



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000



RELEASED
09/07/15

NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

C	REFORMAT DWG. -7 P/N NOW FLMN021-005-0000 WAS LNNMSS1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3015	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LOCKNUT	NTS
DATE	09.07.08	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039080

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO039080

PO Date: 2/21/18

Due Date: 2/28/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
FEB 22 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

3/10/18

DAS
11
9-89
DAS
38
9-89

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	FLMN021-005-000	0-5NLNSS	Locknut	Firmed	2/28/18	50 Ea	0 Ea	50 Ea	\$0.081/Ea	\$4.05
Line Item Note job# 172596										
2	5/16WC		Washer	Firmed	2/28/18	500 Ea	0 Ea	500 Ea	\$0.032/Ea	\$16.00
3	5/16-18-015C		SS Bolt 5/16-181.5"	Firmed	2/28/18	100 Ea	0 Ea	100 Ea	\$0.266/Ea	\$26.60
4	7/16-14-050C		SS Bolt 7/16 5" Long	Firmed	2/28/18	50 pcs	0 pcs	50 pcs	\$1.42/pcs	\$71.00
5	658-065		Washer	Firmed	2/28/18	100 pcs	0 pcs	100 pcs	\$0.359/pcs	\$35.90
Line Item Note job# 172719										
Grand Total:									\$153.55	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CL
AB

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE February 22, 2018

NUMBER 0000218404

CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
39080	EB	22-Feb-18		0000218404
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER DESCRIPTION	LOCATION	UOM	REQ.	QUANTITY SHIPPED B.O.
0-5NLNSS M5 NYLON LOCK NUT STAINLESS STEEL 304 FLMN021-005-000	26C6	EA	50	50
0-516FWSS 5/16 18-8 FLAT WASHER 5/16WC	26A6	EA	500	500 58
0-516X112CHBSS 5/16-1 X 1 1/2 18-8 HEX BOLTS 5/16-18-015C	26B7	EA	100	100 582
0-716X5CHBSS 7/16-14 x 5" HEX BOLTS 18-8 STAINLESS 7/16-14-050C	26C7	EA	50	50 584
0-658065 .203 x .875 x .040-.075 FLAT WASHER 18-8 STAINLESS		EA	100	100